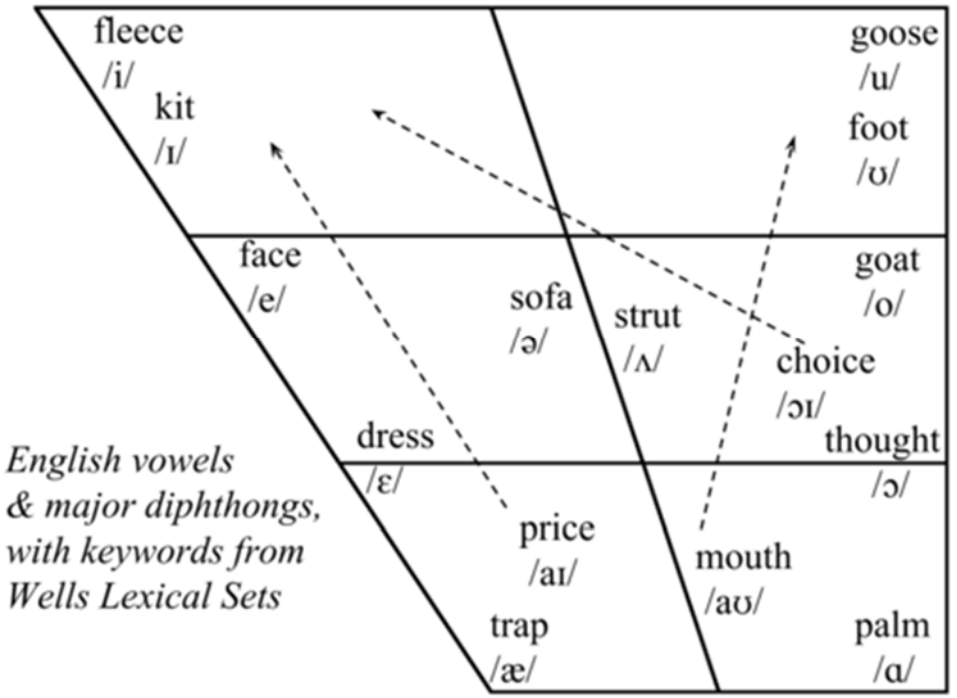
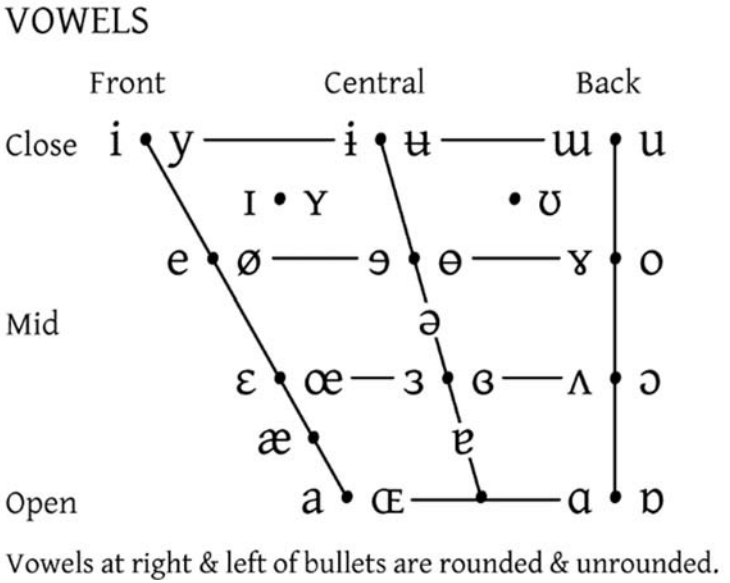
Lexical sets, as defined in Wells (1982)

Keyword	RP	GenAm	Example words
KIT	ɪ	ɪ	*ship*, *rip*, *dim*, *spirit*
DRESS	e	ɛ	*step*, *ebb*, *hem*, *terror*
TRAP	æ	æ	*bad*, *cab*, *ham*, *arrow*
LOT	ɒ	ɑ	*stop*, *rob*, *swan*
STRUT	ʌ	ʌ	*cub*, *rub*, *hum*
FOOT	ʊ	ʊ	*full*, *look*, *could*
BATH	ɑː	æ	*staff*, *clasp*, *dance*
CLOTH	ɒ	ɔ	*cough*, *long*, *origin*
NURSE	ɜː	ɜr	*hurt*, *term*, *work*
FLEECE	iː	i	*seed*, *key*, *seize*
FACE	eɪ	eɪ	*weight*, *rein*, *steak*
PALM	ɑː	ɑ*	*calm*, *bra*, *father*
THOUGHT	ɔː	ɔ*	*taut*, *hawk*, *broad*
GOAT	əʊ	oʊ	*soap*, *soul*, *home*
GOOSE	uː	u	*who*, *group*, *few*
PRICE	aɪ	aɪ	*ripe*, *tribe*, *aisle*, *choir*
CHOICE	ɔɪ	ɔɪ	*boy*, *void*, *coin*
MOUTH	aʊ	aʊ	*pouch*, *noun*, *crowd*, *flower*
NEAR	ɪə	ir	*beer*, *pier*, *fierce*, *serious*
SQUARE	eə	ɛr	*care*, *air*, *wear*, *Mary*
START	ɑː	ɑr	*far*, *sharp*, *farm*, *safari*
NORTH	ɔː	ɔr	*war*, *storm*, *for*, *aural*
FORCE	ɔː	or	*floor*, *coarse*, *ore*, *oral*
CURE	ʊə	ʊr	*poor*, *tour*, *fury*

* not followed by /r/

Weak vowels

Keyword	Example words
*happ*Y	*silly*, *Tony*, *merry*
*lett*ER	*beggar*, *martyr*, *visor*
*comm*A	*China*, *sofa*